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Sondor closed cell expanded Ethylene-Propylene-Diene Monomer foam.

| PROPERTY  | UNIT       | TEST METHOD              | NOMINAL (1)  | RANGE                   |
|---|------------|--------------------------|--------------|-------------------------|
| DENSITY:  | kg/m³      | ISO 845                  | 106          | 97 - 116 <sup>(2)</sup> |
| TENSILE STRENGTH:<br>CD<br>MD                   | kPa<br>kPa | ISO 1798<br>ISO 1798     | 587<br>567   | >413<br>>396            |
| ELONGATION:<br>CD<br>MD                         | %<br>%     | ISO 1798<br>ISO 1798     | 522<br>49O   | >418<br>>407            |
| COMPRESSION DEFLECTION: 25 %                    | kPa        | ASTM D 1056              | 42           | 28 - 58                 |
| COMPRESSION-SET:<br>50 % 22 hr COMP / 24 hr REC | %          | ASTM D 1056              | 16           | <11                     |
| TEAR STRENGTH:<br>CD<br>MD                      | N/m<br>N/m | ASTM D 624<br>ASTM D 624 | 35O6<br>3392 | >2396<br>>2616          |
| MAXIMUM OPERATING TEMPERATURE: (3)              | °C         | INTERNAL                 | 60           | N/A                     |
| SHORE HARDNESS:                                 | 00         | INTERNAL                 | 48           | 38 - 57                 |

## 1. NOMINAL:

Indicative average value.

2. **DENSITY:** 

Based on 90 % net bun yield.

## 3. MAXIMUM OPERATING TEMPERATURE:

Defined as the temperature which will typically cause an average linear shrinkage of no more than 5% after a 2% hour exposure period. The percentage shrinkage of a sample, having the dimensions 100mm by 100mm by 5mm, with respect to its length, width and thicknesses is used to calculate the average linear shrinkage. The degree of shrinkage depends on the material type, density, temperature, exposure time, part dimensions and cell size. Other temperatures may prove to be limiting depending on the particular conditions of each application. The above quoted value will be deemed not applicable, if any deviation from the above mentioned sample dimensions are to occur.

## PLEASE NOTE:

The above results are obtained based on the referenced test methods and are to be regarded as typical values which are not usually directly comparable with those of any product tested to other test methods, i.e.: DIN. Tests were conducted at ambient temperature and humidity unless otherwise stated.

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